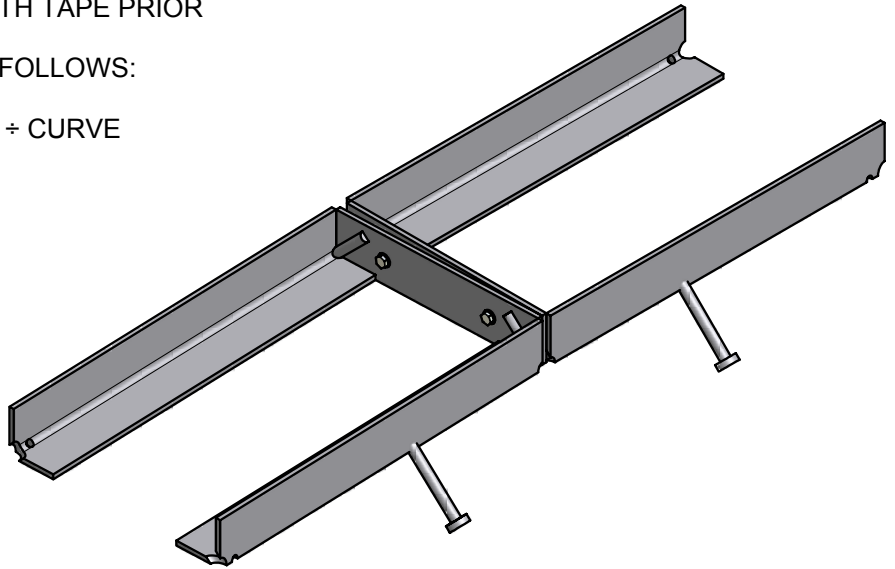


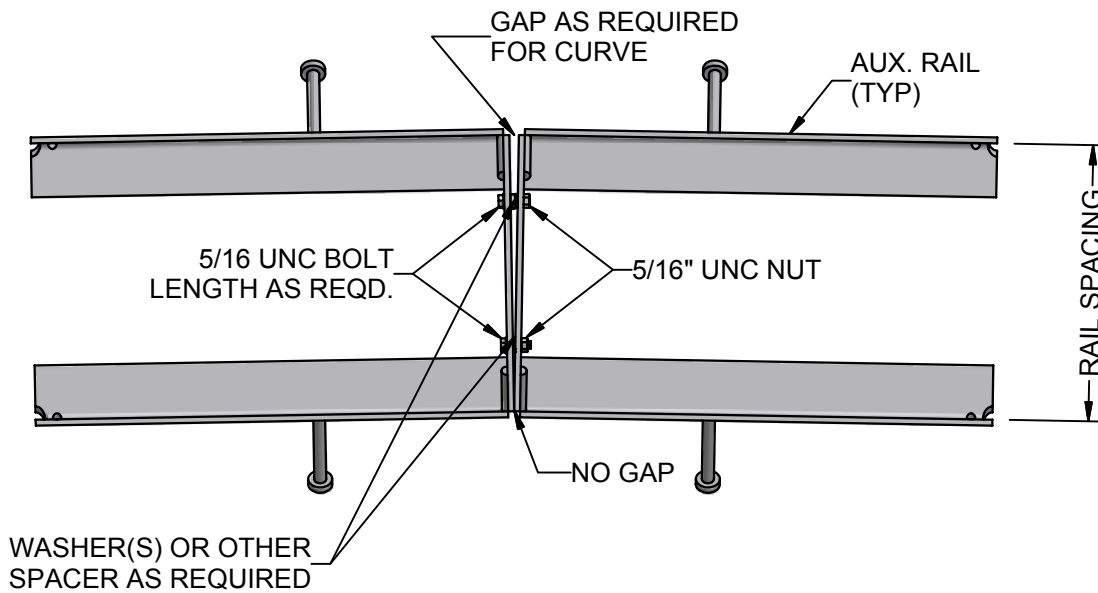
**NOTES:**

1. INSTALL ANGLE ASSEMBLIES AS OFTEN AS REQUIRED TO PREVENT TRENCH RAILS FROM DEVIATING BEYOND DESIRED AMOUNT FROM TRUE RADIUS.
2. FILL ANY GAP AT END OF FORMER WITH FOAM-IN-PLACE FOAM OR COVER GAP WITH TAPE PRIOR TO FORMER RELEASE APPLICATION.
3. CALCULATE GAP PER ASSEMBLY IS AS FOLLOWS:  

$$\text{GAP (INCH)} = \text{SPACING BETWEEN ANGLE ASSEMBLIES (INCH)} * \text{RAIL SPACING (INCH)} \div \text{CURVE RADIUS (INCH)}$$




**ANGLE ASSEMBLY**



**TOP VIEW**

REV	DESCRIPTION	BY	CHKD	DATE
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 <p>P.O. BOX 837 / 259 MURDOCK ROAD          TROUTMAN, NC 28166          (704) 528-9806 (800) 438-6057          www.abtdrains.com</p>	DETAIL DRAWING © 2007 ABT, Inc. <b>TRENCH FORMER DETAIL                  SEGMENTED CURVE ASSEMBLY</b>	
	FILE: <b>DET-G3-CURVE-00</b>	PART: <b>DET-G3-CURVE</b>

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